

**AMENDMENT NO. 1 JANUARY 2018**  
**TO**  
**IS 11737 : 1996 INDUSTRIAL BAG STICHING**  
**MACHINE — SPECIFICATION**

*(First Revision)*

*(Page 1, clause 1.1.1)* — Substitute the following for the existing:

‘**1.1.1** This standard covers the requirement of bag closer sewing machines/portable bag closer sewing machines consisting of sewing head run through electric motor attached to the body through hinge assembly and run using external pulleys and belt and also supporting structure and control the continuous/intermittent light duty and heavy duty industrial application.’

*(Page 1, clause 2)* — Substitute the following for the existing clause:

**‘2 REFERENCES**

<i>IS No.</i>	<i>Title</i>
996 : 2009	Single phase a.c. industrial motors for general purpose <i>(third revision)</i>
1068 : 1993	Electroplated coatings of nickel plus chromium and copper plus nickel plus chromium -specification <i>(third revision)</i>
9152 : 1979	Glossary of terms and identification symbols relating to classification of industrial sewing machines’

*(Page 1, clause 3.1)* — Substitute the following for the existing clause:

‘**3.1** The portable bag closer sewing machine shall be supplied with a single phase electric motor of 75 W or above (8000 RPM) attached to the body through hinge assembly and run using external pulleys and belt. The portable bag closer machine is attached with motor and not to be called as in-built motor.’

*(Page 1, clause 3.2, line ten)* — Substitute ‘IS 996 : 2009’ for ‘IS 325 : 1978.’